1. Product And Company Identification

**Supplier**
Sika Corporation  
201 Polito Ave  
Lyndhurst, NJ 07071  
Company Contact: EHS Department  
Telephone Number: 201-933-8800  
FAX Number: 201-933-9379  
Web Site: www.sikausa.com

**Manufacturer**
Sika Corporation  
201 Polito Ave  
Lyndhurst, NJ 07071  
Company Contact: EHS Department  
Telephone Number: 201-933-8800  
FAX Number: 201-933-9379  
Web Site: www.sikausa.com

**Supplier Emergency Contacts & Phone Number**
CHEMTREC: 800-424-9300  
INTERNATIONAL: 703-527-3887

**Manufacturer Emergency Contacts & Phone Number**
CHEMTREC: 800-424-9300  
INTERNATIONAL: 703-527-3887

**Issue Date:** 08/17/2007

**Product Name:** Sikadur® 31 Hi Mod Gel (New 1:1 Mix Ratio) - Part B  
**CAS Number:** Not Established  
**Chemical Family:** Amine  
**MSDS Number:** 4151  
**Product Code:** 079014N

2. Composition/Information On Ingredients

<table>
<thead>
<tr>
<th>Ingredient Name</th>
<th>CAS Number</th>
<th>Percent Of Total Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>AROMATIC HYDROCARBON BLEND</td>
<td>Not Established</td>
<td></td>
</tr>
<tr>
<td>BENZYL ALCOHOL</td>
<td>100-51-6</td>
<td></td>
</tr>
<tr>
<td>PROPRIETARY BLEND OF ALIPHATIC AND CYCLOALIPHATIC AMINES</td>
<td>Trade Secret</td>
<td></td>
</tr>
<tr>
<td>SILICA, QUARTZ</td>
<td>14808-60-7</td>
<td></td>
</tr>
</tbody>
</table>

Note: Exposure to Silica, Quartz is applicable only if cured with Part "A" and sanded.

3. Hazards Identification

**Eye Hazards**
Causes eye irritation. Causes irreversible eye damage.

**Skin Hazards**
Causes skin irritation. Contact with skin will cause irritation or burns. Prolonged and/or repeated skin contact may cause an allergic reaction/sensitization.
3. Hazards Identification - Continued

**Ingestion Hazards**
- Harmful if swallowed.

**Inhalation Hazards**
- Causes respiratory tract irritation.

4. First Aid Measures

**Eye**
- In case of contact, hold eyelids apart and immediately flush eyes with plenty of tepid water for at least 15 minutes. Get medical attention immediately if irritation develops and persists.

**Skin**
- In case of contact, immediately flush skin with soap and plenty of tepid water for at least 15 minutes. Get medical attention immediately if irritation (redness, rash, blistering) develops and persists.

**Ingestion**
- If swallowed, do not induce vomiting unless directed to do so by medical personnel. If victim is fully conscious, give one or two cups of water or milk to drink. Call a physician or a poison control center immediately.

**Inhalation**
- Remove to fresh air. If not breathing, give artificial respiration, seek medical attention. Call a physician or a poison control center immediately.

5. Fire Fighting Measures

**Flash Point:** >220 °F

**Fire And Explosion Hazards**
- Exposure to heat builds up pressure in closed containers.

**Extinguishing Media**
- In case of fire, use water spray (fog) foam, dry chemical, or CO2.

**Fire Fighting Instructions**
- In the event of a fire, firefighters should wear full protective clothing and NIOSH-approved self-contained breathing apparatus with a full facepiece operated in the pressure demand or other positive pressure mode.

6. Accidental Release Measures

Avoid release to the environment. Use appropriate Personal Protective Equipment (PPE). Contain spill and collect with absorbent material and transfer into suitable containers. Do not flush to sewer or allow to enter waterways. Ventilate enclosed area.

7. Handling And Storage

**Handling And Storage Precautions**
- Keep out of reach of children. Store in a cool, dry, well ventilated area. Keep containers tightly closed.

**Work/Hygienic Practices**
- Wash thoroughly with soap and water after handling.

8. Exposure Controls/Personal Protection

**Engineering Controls**
- Use with adequate general and local exhaust ventilation. Refer to the current edition of "Industrial Ventilation: A Manual of Recommended Practice" published by the American Conference of Governmental Industrial Hygienists for information on the design, installation, use, and maintenance of exhaust systems.
8. Exposure Controls/Personal Protection - Continued

**Eye/Face Protection**
Safety glasses with side shields or goggles.

**Skin Protection**
Chemical-resistant gloves. Lab coat or other work clothing to prevent skin exposure (Long sleeve shirt and long pants). Launder before reuse.

**Respiratory Protection**
In case of inadequate ventilation, use NIOSH-approved respirator. A respirator protection program that meets 29 CFR 1910.134 requirement must be followed whenever workplace conditions warrant a respirator's use.

**Other/General Protection**
Wash thoroughly after handling.

**Ingredient(s) - Exposure Limits**

<table>
<thead>
<tr>
<th>Substance</th>
<th>ACGIH TLV-TWA</th>
<th>OSHA PEL-TWA 30% SiO2+2 mg/m³</th>
<th>OSHA PEL-TWA 10% SiO2+2 mg/m³</th>
<th>OSHA PEL-TWA 250% SiO+5 mppcf</th>
</tr>
</thead>
<tbody>
<tr>
<td>AROMATIC HYDROCARBON BLEND</td>
<td>0.05 mg/m³</td>
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</tr>
<tr>
<td>SILICA, QUARTZ</td>
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</tbody>
</table>

9. Physical And Chemical Properties

**Appearance**
Black Paste

**Odor**
Amine odor

**Chemical Type:** Mixture

**Physical State:** Solid

**Specific Gravity:** 2.1 grams/cm³

**Packing Density:** 17.2 lbs/gallon

**Vapor Density:** >Air

**Evaporation Rate:** Slower than ether

**VOC Content (A+B):** < 80 grams/liter

10. Stability And Reactivity

**Stability:** Stable

**Hazardous Polymerization:** Will not occur

**Conditions To Avoid (Stability)**
Exotherm when curing in mass.

**Incompatible Materials**
Strong oxidizing materials, acids, and epoxy resins under uncontrolled conditions.

**Hazardous Decomposition Products**
CO, CO₂, Oxides of Nitrogen.

**Conditions To Avoid (Polymerization)**
Exotherm when curing in mass.
### 11. Toxicological Information

**Conditions Aggravated By Exposure**
- Eye disease, skin disorders and allergies, chronic respiratory conditions

**Ingredient(s) - Carginogenicity**
- SILICA, QUARTZ
  - NTP - Listed On The National Toxicology Program
  - Listed In The IARC Monographs

### 12. Ecological Information

No Data Available...

### 13. Disposal Considerations

Dispose in accordance with applicable federal, state and local government regulations. Waste generators must determine whether a discarded material is classified as a hazardous waste. USEPA guidelines for the classification determination are listed in 40 CFR Parts 261.3. Additionally, waste generators must consult state and local hazardous waste regulations to ensure complete and accurate classification.

### 14. Transport Information

**Proper Shipping Name**
- Not regulated by the USDOT

### 15. Regulatory Information

**U.S. Regulatory Information**
- All ingredients of this product are listed or are excluded from listing under the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

**SARA Hazard Classes**
- Acute Health Hazard
- Chronic Health Hazard

**SARA Section 313 Notification**
- This product does not contain any ingredients regulated under Section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 or 40 CFR 372.

**State Regulations**
- WARNING: This product contains a chemical known to the State of California to cause cancer, birth defects, or other reproductive harm.

**Ingredient(s) - State Regulations**
- BENZYL ALCOHOL
  - New Jersey - Workplace Hazard
  - Pennsylvania - Workplace Hazard
  - Massachusetts - Hazardous Substance
- SILICA, QUARTZ
  - New Jersey - Workplace Hazard
  - Pennsylvania - Workplace Hazard
  - California - Proposition 65
  - Massachusetts - Hazardous Substance
16. Other Information

HMIS Rating
Health: 3
Fire: 1
Reactivity: 0
PPE: D

Revision/Preparer Information
MSDS Preparer: EHS Department
MSDS Preparer Phone Number: 201-933-8800
This MSDS Supersedes A Previous MSDS Dated: 08/09/2007

Disclaimer

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