

Design of Controller Using the Piezo Actuator

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Abstract

- Piezo Actuator used Sub-nano Scale
- 1 Axis SISO Controller(Discrete-time state-space)
- Piezo Actuator is have to Hysteresis
 - It is Primary Error from Piezo Actuator
- Design for Controller is Base
 - used Pole Placement method
- Hysteresis is Solve to PID Control method and Disturbance Presumer



Prolog

- Issues?
Nano for manipulating the importance of the precision control device is increasing
- Piezo Actuator : Sub-Nano Scale
- Solve Hysteresis : PID Controller + Disturbance Observer
- Stack Type's Piezo Stage Use

Analysis for Actuator

- PI Co.의 Z Axis Stage(P-543.11.C)
- Bode plot is use to DSA
- Modeling for Second's System & Resonance



$$G(s) = \frac{\omega_1^2}{s^2 + 2\zeta_1\omega_1s + \omega_1^2} \cdot \frac{\omega_2^2}{s^2 + 2\zeta_2\omega_2s + \omega_2^2}$$

$$\omega_1 = 2\pi f_1, \quad \omega_2 = 2\pi f_2$$

$$\zeta_1 = 0.9, \quad f_1 = 400\text{Hz} \quad \zeta_2 = 0.15, \quad f_2 = 5\text{kHz}$$

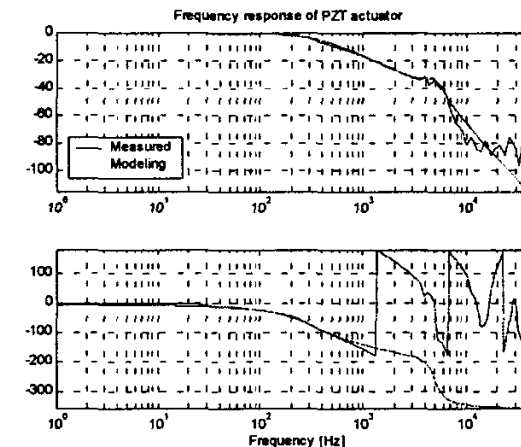
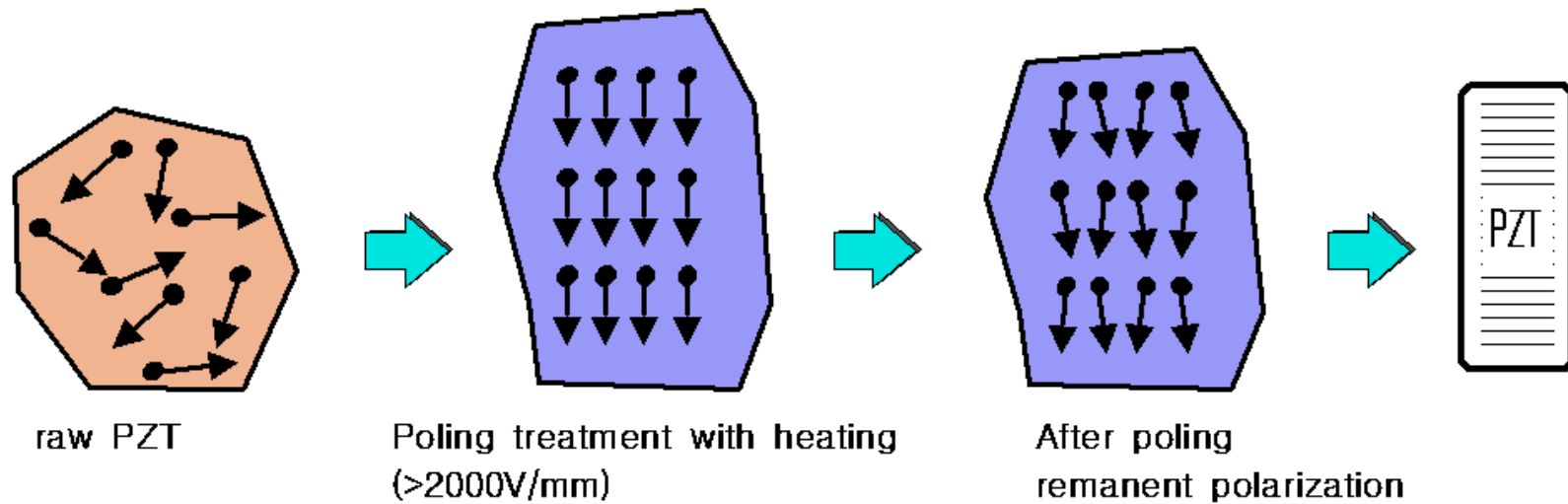


그림 1 Frequency response of the flexure hinge structure stage with piezo actuator

Analysis for Actuator

- Piezo Material?



Analysis for Actuator

- Modeling for Hysteresis
 - Simple differential equation (for Banning)

$$\dot{w}(t) = f(v(t), w(t))|\dot{v}(t)| + g(v(t), w(t))\dot{v}(t)$$

$w(t)$: Hysteresis Displacement

$v(t)$: Input Voltage

if) $a > 0$, Log Freq. $\rightarrow f(v) \propto v$, $g(v) \equiv v$

$$f(v(t)) = av(t)$$

$$g(v(t)) = b$$

Analysis for Actuator

if) $0 < 0.5a \leq b < a$

$$\dot{w}(t) = -\alpha w(t)|\dot{v}(t)| + \alpha a|\dot{v}(t)|v(t) + b\dot{v}(t)$$

$\therefore$ Parameter is $a = 165.02 \text{ nm/V}$

$$b = 133.67 \text{ nm/V}$$

$$\alpha = 0.023 \text{ V}^{-1}$$

Control Algorithm

- Transfer Function
 - Discrete-time state-space

$$\dot{x} = Fx + Gu$$

$$y = Hx$$

- Discrete state-space (use to ZOH)

$$x(k+1) = \Phi x(k) + \Gamma u(k)$$

$$y(k) = Hx(k)$$

$$\Phi = e^{FT_s}, \quad \Gamma = \int_0^{T_s} e^{F\eta} d\eta G$$

System Φ, Γ, H

Control & View Possible

Current Estimator

- Current Estimator Model

$$\hat{x}(k) = \bar{x}(k) + L_c [y(k) - H\bar{x}(k)]$$

$$\bar{x}(k) = \Phi \hat{x}(k-1) + \Gamma u(k-1)$$

$$u(k) = -K\hat{x}(k)$$

- Current Estimator State Variable

$$\hat{x}(k) = (\Phi - L_c H \Phi) \hat{x}(k-1) + (\Gamma - L_c H \Gamma) u(k-1) + L_c y(k)$$

Current Estimator

- Current Estimator Error

$$\tilde{x}(k+1) = [\Phi - L_c H \Phi] \tilde{x}(k)$$

- Estimator Error State

$$\tilde{x}(k) = x(k) - \hat{x}(k)$$

Controller Design

- Feedback Control Law - $u(k)$
$$u(k) = -K\hat{x}(k)$$
- Control Algorithm and Feedback Control Law
$$x(k+1) = \Phi x(k) - \Gamma K\hat{x}(k)$$
- Use to Estimator Error State
$$x(k+1) = (\Phi - \Gamma K)x(k) + \Gamma K\tilde{x}(k)$$

Controller Design

- Remove for Normal State Error from Base Input
 - Get Feedforward Gain

if) Normal State

$$N_x r = x_r = x_{ss}, \quad H_r x_{ss} = y_m = r, \quad H_r N_x r = r$$

$$x(k+1) = x(k)$$

- Use to Discrete state-space (use to ZOH)

and Normal State $x_{ss} = \Phi x_{ss} + \Gamma u_{ss}$

$$(\Phi - I)x_{ss} + \Gamma u_{ss} = 0$$

$$(\Phi - I)N_{ss} + \Gamma N_u r = 0$$

Controller Design

- Presentation Procession from foward-function

$$\begin{bmatrix} \Phi - I & \Gamma \\ H_r & 0 \end{bmatrix} \begin{bmatrix} N_x \\ N_u \end{bmatrix} = \begin{bmatrix} 0 \\ I \end{bmatrix} \quad or \quad \begin{bmatrix} N_x \\ N_u \end{bmatrix} = \begin{bmatrix} \Phi - I & \Gamma \\ H_r & 0 \end{bmatrix}^{-1} \begin{bmatrix} 0 \\ I \end{bmatrix}$$

$$\bar{N} = N_u + KN_u$$

- Control Input Signal from Base Input

$$\begin{aligned} u(k) &= -K(\hat{x}(k) - x_r) + N_u r \\ &= -K\hat{x}(k) + \bar{N}r \end{aligned}$$

Controller Design

- Hysteresis is Have to Normal state Error
 - Use to Integral Control for (Error)

$$e = y - r$$

$$x_I(k+1) = x_I(k) + e(k) = x_I(k) + Hx(k) - r(k)$$

- Integral Control Gain include Input Control Signal

$$u(k) = -[K_I \quad K] \begin{bmatrix} x_I(k) \\ \hat{x}(k) \end{bmatrix} + KN_x r(k)$$

Controller Design

- Transfer Function for Disturbance Presumer

$$H(z) = \sum_{i=0}^l \alpha_i z^{-i}$$

α_i = Gains of Disturbance Presumer

- Control function include Disturbance Presumer

$$u(k) = -K\hat{x}(k) - \sum_{i=0}^l \alpha_i [y(k-i) - \hat{y}(k-i)]$$

Simulation

- Use to Matlab Simulink
- Use to TI Co. TMS320C31 and 16bit AD/DA
- Result of Pole Placement

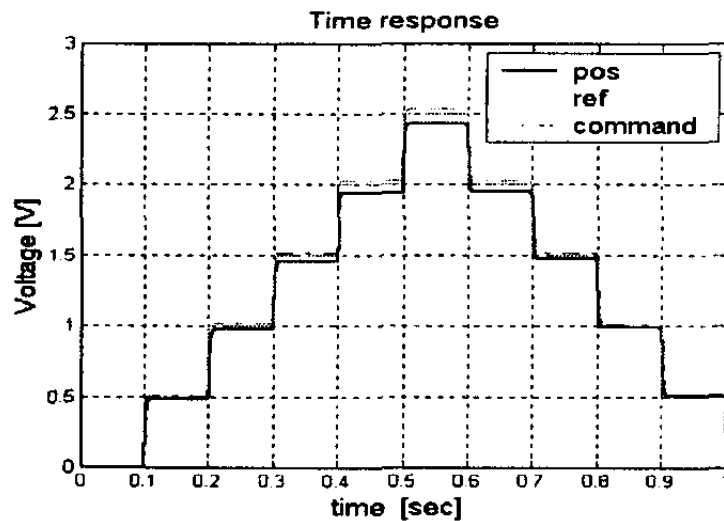


그림 2 Simulation result of pole placement

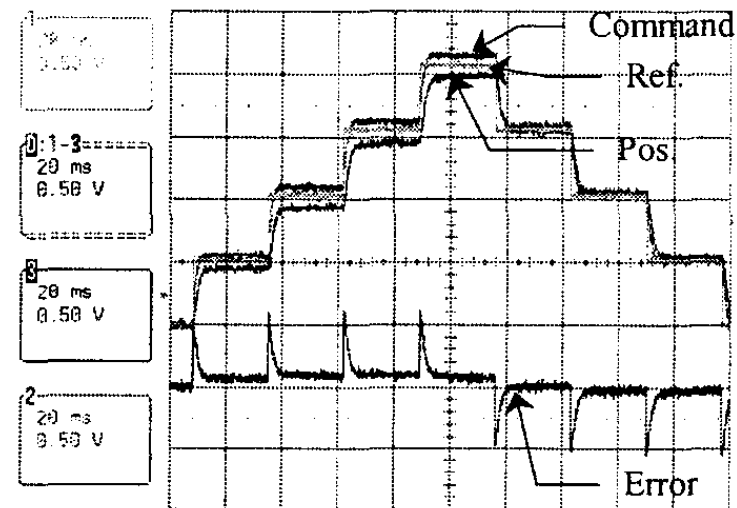


그림 3 Experiment result of pole placement

Simulation

- Result of Integral Control

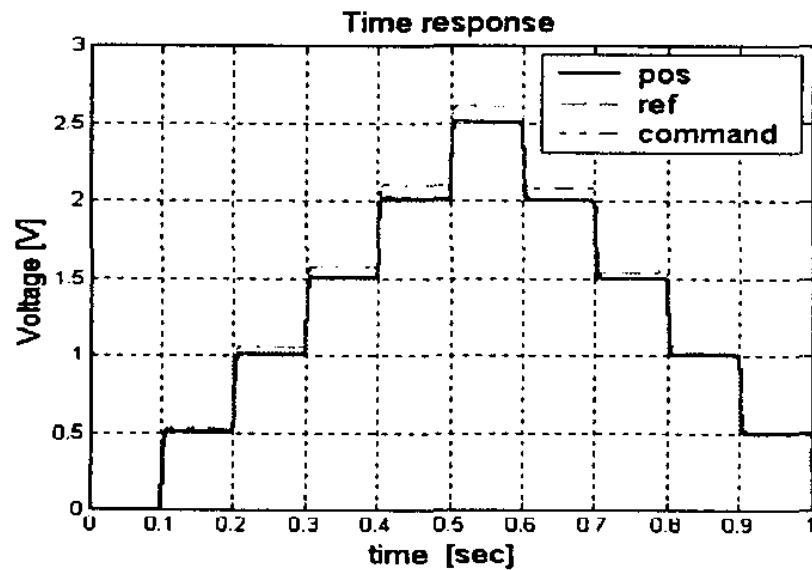


그림 4 Simulation result of integral control

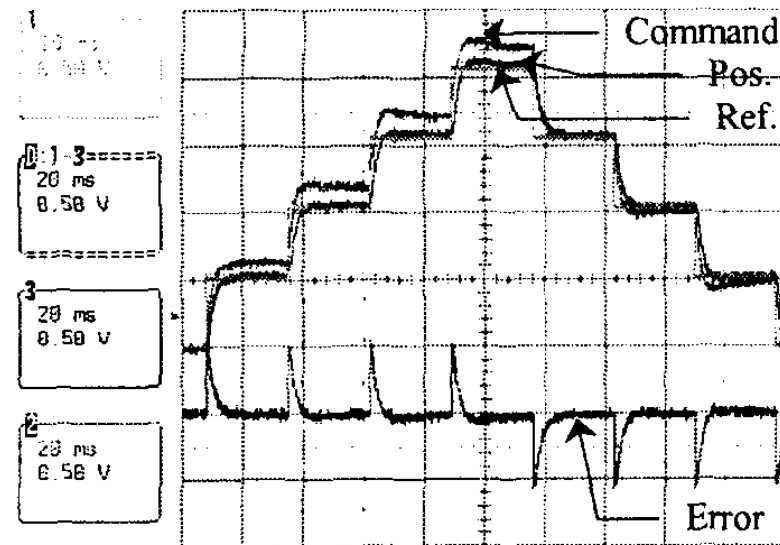


그림 5 Experiment result of integral control

Simulation

- Result of DOB

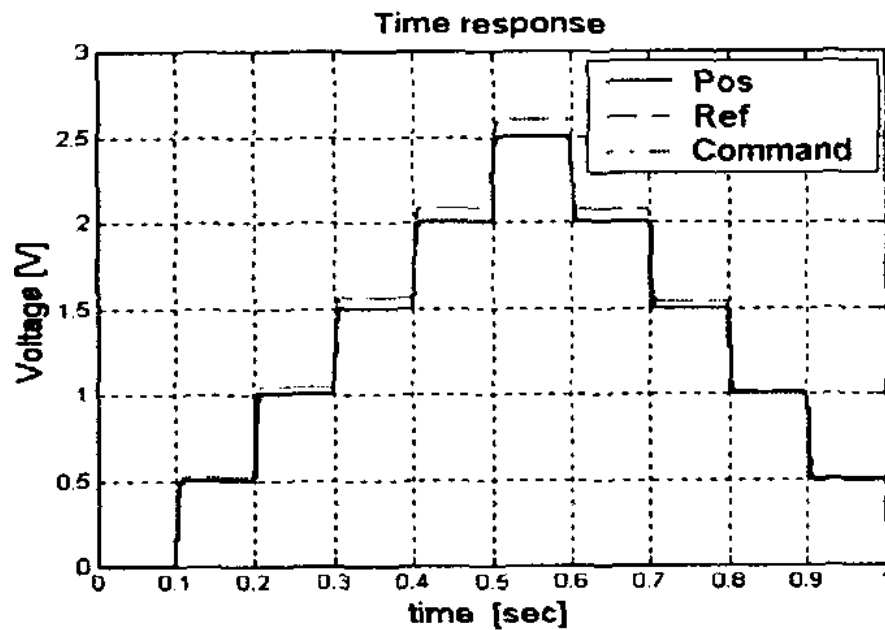


그림 6 Simulation result of DOB

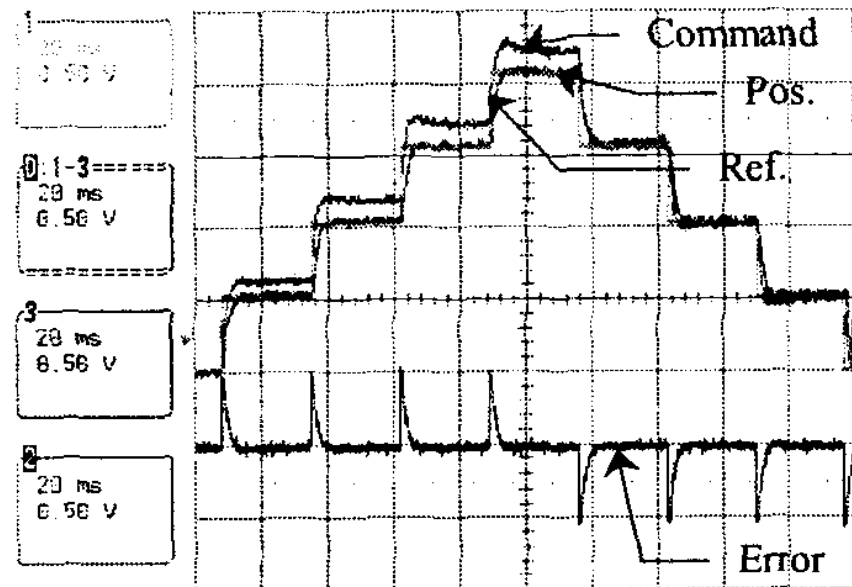


그림 7 Experiment result of DOB



Result

- Comparative Analysis For Position control Upgrade
- Hysteresis solved use to PID Controller
- Hysteresis solved Integral Control and Disturbance Presumer from Pole Placement
- View Simulation and Test
- View Solve to Hysteresis from Control Algorithm